



### Company data

. Your reference .....	. Date .....
. Company name ...	. Phone ...
. Mrs. / Mr. ....	. Mail .....
. Position / Dpt. ....	. Fax .....

### General information

. Metric measures [mm] .....	<input type="checkbox"/>	. Imperial measures [inch] .....	<input type="checkbox"/>
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### Product Details

. Type of products (i.e. automotive wire, steel rope, medical tubes,...)

conductor					prod. lot length		
cross-section	∅	insulation material	wall-thickness	O.D. over insulation	line speed	min.	max.
[mm <sup>2</sup> ]	[mm <sup>2</sup> ]	[-]	[mm <sup>2</sup> ]	[mm]	[m/min]	[m]	[m]

. Cross-section of product (sketch):

### Colours

. no. basic colours (layer colours) .....	. no. skin colours (stripe colours) .....
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. colour changings on:

basic (layer) colours .....	<input type="checkbox"/>
skin (stripe) colours .....	<input type="checkbox"/>
both .....	<input type="checkbox"/>

. Colour changing lengths				
of basic (layer) colour .....	min ...	[m]	max ...	[m]
of skin (stripe) colour .....	min ...	[m]	max ...	[m]



## Manufacturing characteristics

. What is your main consideration in purchasing an automatic colour changing system?

- scrap reduction of the raw material .....
- scrap reduction of the finished product ...
- reduction of downtime .....
- other consideration .....

. Approximate scrap production for each product for each colour change:

- product no.1 ..... [m]
- product no.2 ..... [m]
- product no.3 ..... [m]
- product no.4 ..... [m]
- product no.5 ..... [m]

## Existing equipment

Extruder type	Screw Ø	Extruder feeding direction		Output capacity
		horizontal	from above	
[-]	[mm]			[kg/h]

. Comments:



**Sketches & annotations**

. Pls always provide a full set of cross-section drawings of your desired product and a sketch with the main measurements of your extruder layout.



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Sketches & annotations

Colour changer questionnaire

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